

1/2

FIG. 1

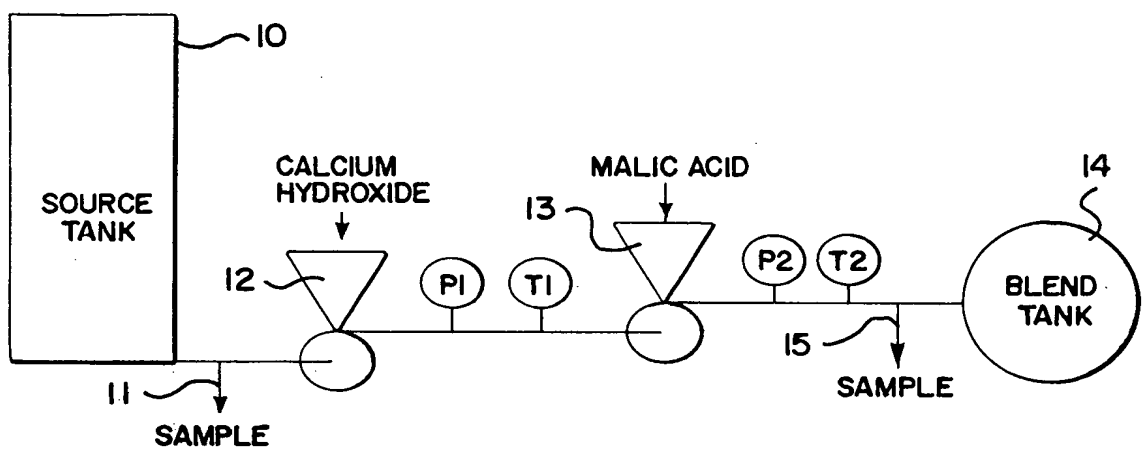


FIG. 2

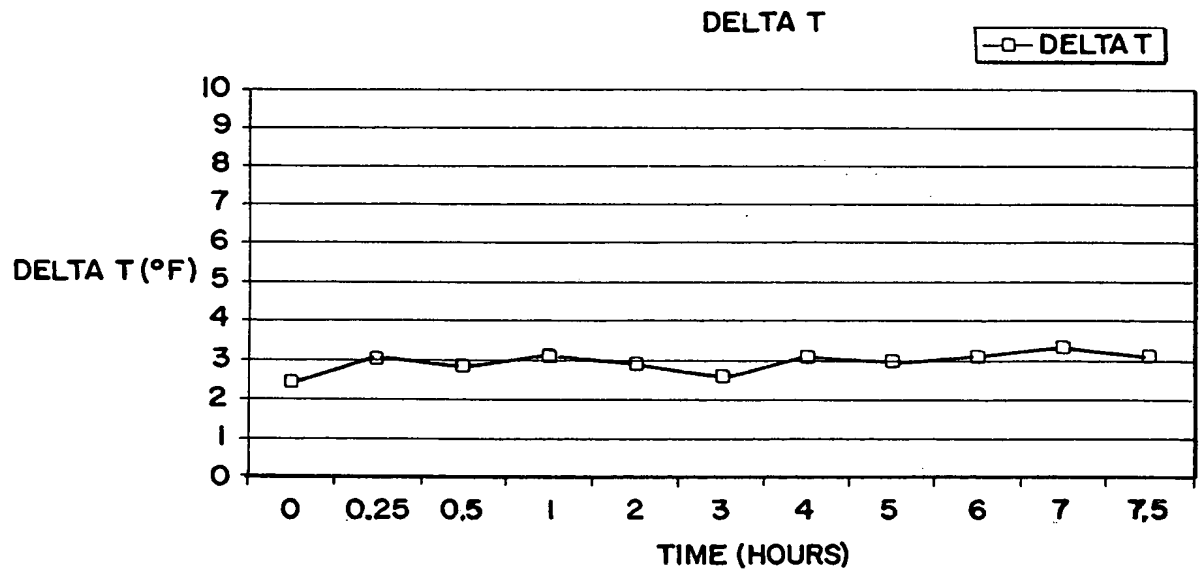


FIG. 3

SOLUBILITY OF CALCIUM IN CALCIUM-FORTIFIED NFC ORANGE JUICE
WITH VARYING LEVELS OF CALCIUM

